

**PAPERS HAVING A BORON-STARCH COMPLEX**  
**AND METHOD OF MAKING SAME**

**Abstract of the Disclosure**

The invention involves papers having either an internal starch or a size press applied starch and a boron-containing compound which is added in proportion to the starch and which is believed to interact with the starch to provide improved physical and mechanical properties in the paper. Method of forming the papers are also disclosed